

# Side Winder Pipe Spreader™

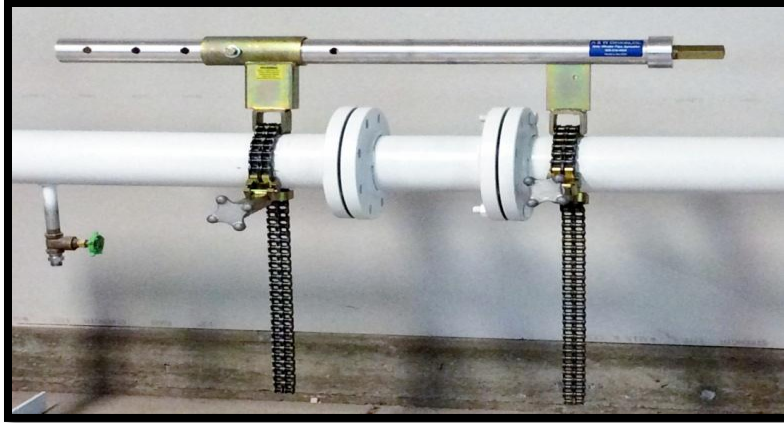
## Assembly and Use Procedure

1.  With **Chain Assembly** fork pointing away from pipe, wrap chain around opposite side of pipe.
2.  Thread chain through the **Outer Tube Attachment** and the back of the **Chain Assembly** eye.
3.  Fold chain back over the “fork” of the **Chain Assembly**.
4.  Tighten “knob” on the **Chain Assembly**.
5.  Adjust to workable position. (The Side Winder Pipe Spreader can be used horizontally or vertically.)
6.  Slide the **Pipe Spreader Tube** through the **Outer Tube Attachment**.
7.  Pin **Pipe Spreader Tube** in place through tube at the desired length. (Each tool fits a variety of pipe diameters. The operating span is from 5” to 42”)
8.  Install second **Chain Assembly** and **Inner Tube Attachment** . (The chain length varies based on the model of Side Winder Pipe Spreader selected. Models can fit pipe diameters from 2” to 8” or 10” to 18”.)
9.  Turn the **Main Screw** to spread pipe. (Operates easily with an adjustable wrench or 12 point socket. Maximum spreading force is 5000 lbs)

Always be sure to follow YOUR Company’s ***Safety Procedures***

# Side Winder Pipe Spreader™

## Parts List



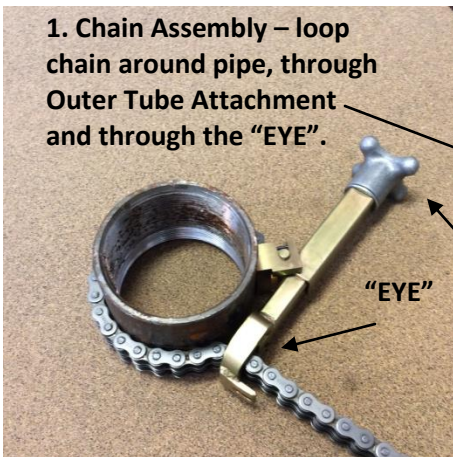
Outer Tube Attachment



Outer Tube Attachment

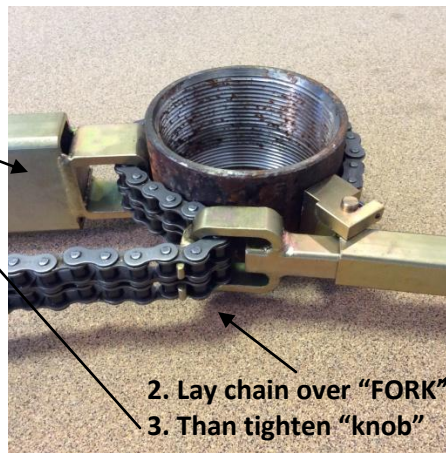


Chain Assembly



1. Chain Assembly – loop chain around pipe, through Outer Tube Attachment and through the “EYE”.

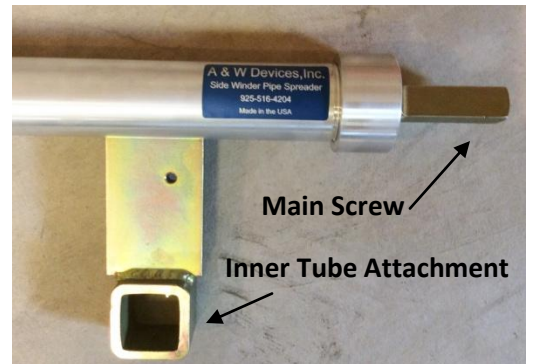
“EYE”



2. Lay chain over “FORK”  
3. Than tighten “knob”



Pipe Spreader Tube



Main Screw

Inner Tube Attachment

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